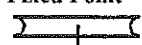
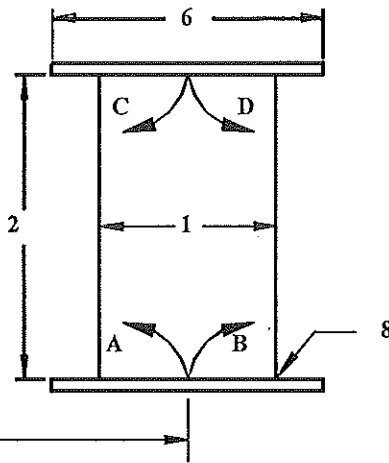


# Information for Grooved Sleeves and Cores

LeBus International, Inc.  
 P.O. Box 2352  
 Longview, TX 75606  
 Phone 903-758-5521  
 Fax 903-757-7782

Fixed Point  


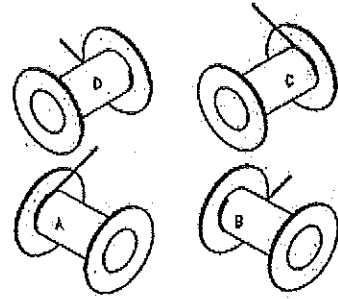


Left Hand Grooves

A entry - Overwound  
 D entry - Underwound

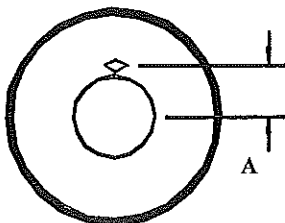
Right Hand Grooves

B entry - Underwound  
 C entry - Overwound



1. Drum Diameter \_\_\_\_\_
2. Drum Length or Width \_\_\_\_\_
3. Wire Rope Size, Construction, Type, and Mfg. \_\_\_\_\_
4. Amount of Rope on Drum \_\_\_\_\_
5. Are Drum Flanges Worn? \_\_\_\_\_ New? \_\_\_\_\_
6. Drum Flanges O.D. \_\_\_\_\_
7. Distance to Fixed Sheave \_\_\_\_\_
8. Size of Drum Fillet \_\_\_\_\_
9. Is your Drum Grooved or Plain? \_\_\_\_\_
10. Drum Use (i.e. Oilfield, Marine, Logging, Construction, Crane, etc.) \_\_\_\_\_
11. Will the Sleeve be Bolted or Welded onto the drum? \_\_\_\_\_ Bolted On \_\_\_\_\_ Welded On
12. Type of material: Drum - Steel \_\_\_\_\_ Cast Iron \_\_\_\_\_ Other \_\_\_\_\_  
 Flanges - Steel \_\_\_\_\_ Cast Iron \_\_\_\_\_ Other \_\_\_\_\_
13. Maximum and Minimum Load on the rope while spooling \_\_\_\_\_ Max. \_\_\_\_\_ Min.
14. Specify Right or Left Hand grooving. Circle the above arrow on the sketch to indicate the correct wire rope entry and movement.
15. How is the Wire anchored to the drum? \_\_\_\_\_ Through the Flange \_\_\_\_\_ Through the Core

Type I



- A = \_\_\_\_\_  
 B = \_\_\_\_\_  
 C = \_\_\_\_\_  
 D = \_\_\_\_\_  
 E = \_\_\_\_\_

Type II

